



## NATIVE CUSTOM STONE LLC MANUFACTURED STONE VENEER

CSI Sections: 047300 Manufactured Stone Masonry

### 1.0 RECOGNITION

Native Custom Stone manufactured stone veneer has been evaluated for use as a wall covering in compliance with Section 1405.2 of the IBC and Section R703.7 of the IRC over exterior walls of wood studs, cold-formed steel framing, concrete or concrete masonry. The veneer has been evaluated for composition, strength, durability and installation. The Native Custom Stone manufactured stone veneers evaluated in this report are a satisfactory alternative to the following codes & regulations:

- 2012, 2009 and 2006 International Building Code® (IBC)
- 2012, 2009 and 2006 International Residential Code® (IRC)
- ICC-ES AC51®, approved February 2008 (editorially revised April 2012) (AC51)

### 2.0 LIMITATIONS

Use of Native Custom manufactured stone veneer recognized in this report is subject to the following:

**2.1** “Expansion or control joints used to limit the effect of differential movement of precast stone veneer supports must be specified by the architect, designer or veneer manufacturer, in that order. Consideration must be given to movement caused by temperature changes, shrinkage, creep and deflection.” [AC51]

**2.2** “For installation in accordance with the IBC, supporting wall construction must be designed to support the weight of the veneer system. Horizontal framing members, such as lintels and headers, which support precast stone veneer, must be designed to limit deflection to  $\frac{1}{600}$  of the span.” [AC51]

**2.3** “In jurisdictions adopting the IRC, where the seismic provisions of Section R301.2.2 apply, the average weight of the wall supporting the precast stone veneer, including the weight of the veneer system, must be determined. When this weight exceeds the applicable limits of IRC Section 301.2.2.2.1, an engineered design of the wall construction must be performed in accordance with IRC Section R301.1.3.” [AC51]

**2.4** “When installed on exterior stud walls, the veneer units shall be installed a minimum of 4 inches (102 mm) above the earth, or a minimum of 2 inches (51 mm) above paved

areas, or a minimum of ½ inch (12 mm) above exterior walking surfaces which are supported by the same foundation that supports the exterior wall” in accordance with 2012 IBC Section 1405.10.1.3 or 2012 IRC Section R703.12.1.

### 3.0 PRODUCT USE

**3.1** The backing for Native Custom Stone’s “adhered veneer shall be of concrete, masonry, steel framing or wood framing.” [Section 1404.4 of the IBC]. The veneer units shall be adhered to cement plaster, concrete or concrete masonry backings when installed in accordance with the manufacturer’s installation instructions, this report and the applicable code. Lath, lath accessories and fasteners shall be corrosion-resistant, as applicable. The manufacturer’s installation instructions shall be strictly adhered to and be available at the jobsite during application.

**3.2** Native Custom Stone’s manufactured stone veneer shall be installed in accordance with Section 1405.10.1 of the IBC, Section R703.12 of the IRC, as applicable, ASTM C1780 and the report holder’s published installation instructions, whichever is most severe.

**3.3** Native Custom Stone manufactured stone veneer units may be applied over the assemblies described in Table 1 of this report when installed in accordance with the referenced code sections and this report.

### 4.0 PRODUCT DESCRIPTION

**4.1** Native Custom Stone’s manufactured stone veneer are manufactured concrete products formed to resemble natural stone in both texture and color. The individual masonry veneer units shall be a minimum of 0.75 inches (19.1 mm) thick and a maximum of 1.85 inches (46.9 mm) thick with an average minimum compressive strength of 1,800 psi (12.4 MPa). The installed products “average saturated weight must not exceed 15 pounds per square foot (73 kg/m<sup>2</sup>)” [AC51]. The recognized veneer styles are shown in Table 2 of this report.

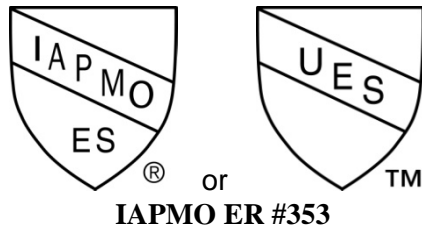
Table 2 – Recognized Veneer Style Names
Castle Rock, Fieldstone, Ledge, River Rock, and Rubble Stack

### 5.0 IDENTIFICATION

Boxes of Native Custom manufactured stone veneer are identified with the manufacturer’s name (Native Custom Stone LLC) the pattern/style name, manufacturing date, manufacturing location, and evaluation report number (ER-353). Either Mark of Conformity may be used as shown below:

The product described in this Uniform Evaluation Service (UES) Report has been evaluated as an alternative material, design or method of construction in order to satisfy and comply with the intent of the provision of the code, as noted in this report, and for at least equivalence to that prescribed in the code in quality, strength, effectiveness, fire resistance, durability and safety, as applicable, in accordance with IBC Section 104.11. This document shall only be reproduced in its entirety.





## 6.0 SUBSTANTIATING DATA

6.1 Data in accordance with the ICC-ES Acceptance Criteria for Precast Stone Veneer (AC51), dated February 2008 (editorially revised April 2012). Test results are from laboratories in compliance with ISO/IEC 17025.

6.2 Manufacturer's descriptive literature and installation instructions.

## 7.0 CONTACT INFORMATION

**Native Custom Stone, LLC**  
236 Hightower Parkway  
Dawsonville, Georgia 30534-6193  
(706) 216-5545- Office  
[www.stoneveneermanufactured.com](http://www.stoneveneermanufactured.com)

## 8.0 STATEMENT OF RECOGNITION

This evaluation report describes the results of research carried out by IAPMO Uniform Evaluation Service on Native Custom Stone, LLC manufactured stone veneer to assess its conformance to the codes and standards shown in Section 1.0 of this report and documents the product's certification.

**Brian Gerber, P.E., S.E.**  
Vice President, Technical Operations  
Uniform Evaluation Service

**Richard Beck, PE, CBO, MCP**  
Vice President, Uniform Evaluation Service

**GP Russ Chaney**  
CEO, The IAPMO Group

For additional information about this evaluation report please visit [www.uniform-es.org](http://www.uniform-es.org) or email at [info@uniform-es.org](mailto:info@uniform-es.org)



**Table 1 – Application of Masonry Veneer Units**

Item	Code Section	Notes
1. Cement Plaster	IBC Sections 1404.2 and 2510.6; IRC Sections R703.2 and 703.6.3	½-inch scratch coat of Type S mortar complying with ASTM C270, scored horizontally in accordance with IBC Section 2512.6.
2. Water Resistive Barrier	IBC Section 1405.10.1.1; IRC Section R703.2	
3. Flashing	IBC Section 1405.4 (2006 IBC Section 1405.3) and Section 1405.10.1.2; IRC Sections R703.8 and R703.12.2 (2006 IRC Section R703.8)	
4. Weep Screed	IBC Section 1405.10.1.2; IRC Section R703.12.1 (2009 IRC Section R703.6.2.1); and TMS 402-11 Section 6.1.6.2 (ACI 530 Section 6.1.5.2)	
5. Lath and Fasteners	IBC Section 2510.3 (ASTM C926 and ASTM C1063); IRC Section R703.6.1	For proprietary fasteners shear and pull out capacities shall be justified to the satisfaction of the authority having jurisdiction (AHJ).
6. Over Wood Based or Gypsum Sheathing Supported by Steel or Wood Framing	See <b>Items 1, 2, 3, 4 and 5 and Notes</b>	<b>Items 1, 2, 3, 4 and 5</b> with framing spaced at 16 inches on-center maximum, lath shall be 2.5 lb/yd <sup>2</sup> self-furring diamond metal lath complying with ASTM C847 fastened in accordance with the requirements of ASTM C1063, Section 7.10.2, and Section R703.6.1 of the IRC with fasteners spaced a maximum of 6 inches (152 mm) on-center.
7. Open Studs	See <b>Items 1, 2, 3, 4, 5 and 6 and Notes</b>	<b>Items 1, 2, 3, 4, 5 and 6</b> except with 3.4 lb/yd <sup>2</sup> , 3/8" (9.5 mm) rib lath complying with ASTM C847.
8. Over concrete or concrete masonry	Prepare surfaces in accordance with IBC Section 2510.7 and Section 5.2 of ASTM C926.	<b>Items 1, 3, 4, 5 and 6</b> except with metal lath complying with ASTM C847; or 2.5 lb/yd <sup>2</sup> woven wire plaster base complying with ASTM C1032. The veneer may also be adhered to backings of clean concrete masonry without lath, in accordance with Section 2510.7 of the IBC and Section 5.2 of the ASTM C926.
9. Application of Veneer Units	IBC Section 2103.9 (2006 IBC Section 2103.8)	Nominal ½-inch (12.7 mm) thick setting bed of Type S mortar applied to the back of the veneer units in accordance with Native Custom Stone's installation instructions.

SI Conversions: 1 inch = 25.4 mm, 1 lb/yd<sup>2</sup> = 0.54 kg/m<sup>2</sup>